1. Board dimensions (top view) Scale 2:1
2. Connector callouts (bottom view) Scale 2:1
3. Isometric view Scale 2:1
4. Profile Scale 2:1
5. Profile (with through-hole connectors) Scale 2:1
6. Actual size Scale 1:1

To get the specified scale, select 100% in print settings.
2. Drill location tolerance: ±0.1 [±5].
3. Board edge tolerance: ±0.3 [±10].